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Rush

D5152-041
Job Sheet 189076



Part No: D5152-041

Job Qty: 2 ea

Part Name: Fwd Post Mount Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/18/19

Job Tracking No:

Due Date: 1/18/19

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV B SHEET 1 IPP REV:A 15.01.09 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	1/18/19	1/18/19	0.00	0.00	Start Up Large Fab-3		<i>[Signature]</i>
110	Large Fab	2 pcs	1/18/19	1/18/19	0.00	1.02	Large Fab 1		<i>[Signature]</i>
120	QC	2 pcs	1/18/19	1/18/19	0.00	0.00	QC9		<i>[Signature]</i>
130	QC	2 pcs	1/18/19	1/18/19	0.00	0.00	QC5		<i>[Signature]</i>
140	SprayPaint	2 pcs	1/18/19	1/18/19	0.00	0.25	Spray Paint		<i>AB 19-1-18</i>
150	QC	2 pcs	1/18/19	1/18/19	0.00	0.00	QC14		<i>[Signature]</i>
160	Packaging	2 pcs	1/18/19	1/18/19	0.00	0.00	Packaging3-2	<i>LG055</i>	<i>AB 19-1-22</i>
170	QC21-SA	2 Ea	1/18/19	1/18/19	0.00	0.00	QC21		<i>[Signature]</i>

Primer 5143304

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5152-1	Fwd Post Mount	2 pcs (1 ea)	90-Start up Operation	<i>5137901</i>
D5152-5	Fwd Step Post	2 pcs (1 ea)	90-Start up Operation	<i>5088704</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5152-1	2	21	0
	D5152-5	2	20	0

Part Specifications

Specifications could not be found.

Plex 1/18/19 9:52 AM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐	DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Proc/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐				
Date : _____		Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's _____ Date: 01/18/19 Container No: S145973 Part: D5152 - 041 Job No: 189076 Serial No/Batch: S145973 1270 Aberdeen Street Haverhill, MA 01830 CANADA TEL: 1 813 622-5200 Email: sales@dartaero.com www.dartaerospace.com				
Description Work Order Deviation 		MRB (QSI042) Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____				
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width: 33%; border-right: 1px solid black; vertical-align: top;"> Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled </td> <td style="width: 33%; border-right: 1px solid black; vertical-align: top;"> Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function </td> <td style="width: 33%; vertical-align: top;"> Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up </td> </tr> </table>		Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled	Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function	Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread	
Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled	Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function	Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up				
Other/Details: _____ 						